DKTE Society's TEXTILE & ENGINEERING INSTITUTE Rajwada, Ichalkaranji 416115 (An Autonomous Institute)

DEPARTMENT: TEXTILES

CURRICULUM B. Tech. Textile Plant Engineering Program

Final Year With Effect From 2023 - 2024



Promoting Excellence in Teaching Learning & Research

Sr.	Course	Course Title	Course	Т	eachi	ng sc	heme	Course
No.	Code	Course The	Category	L	Т	Р	Contact Hrs/wk	Credits
1	TPL441	Textile Mill Planning and Organization	HSMC	3			3	3
2	TPL442	Theory of Textile Machines - II	PCC	3			3	3
3	TPL443	Design of Textile Machines - II	PCC	3			3	3
4	TPLOE2	Departmental Open Elective	OEC	3			3	3
5	TPLEL1	Elective - I	PEC	3			3	3
6	TPP452	Textile Mill Planning and Organization	HSMC		1		1	1
7	TPP453	Theory of Textile Machines - II Lab	PCC			2	2	1
8	TPD454	Project Phase - I	PST		4		4	4
9	TPP455	Design of Textile Machines - II Lab	PCC			2	2	1
		Total		15	5	4	24	22

Final Year B. Tech Textile Plant Engineering Semester-I

Course Category	List of Departmental Open Electives
HSMC - Hum. & Social Sc., Mgt	TTL444 – Non woven Technology
BSC - Basic Science	TML445 - High Performance Fibers
ESC - Engineering Science	TCL447 - Functional Finishes
PCC - Prof. Core Courses	TFL448 - Retail Management
PEC - Prof. Elect. Courses	List of Electives
OEC- Open Elct. Courses	TPL449 - Textile Air Engineering
MC - Mandatory Courses	TPL450 – Process Control in Spinning
PST - Project / Seminar / Ind. Training	TPL451 – Condition Based Monitoring Techniques

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VII) TPL441: TEXTILE MILL PLANNING AND ORGANISATION

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03 Hrs/Week	03	MSE: 25 Marks
		ISE: 15 Marks
		SEE: 60 Marks

Course Objectives:

- 1. To Explain Project Planning, Formulation of a Project Report for Spinning, Weaving, Knitting Units, Techno economics.
- 2. To explain Plant & Machinery Layout, Machinery Specification Selection & Civil/Building Construction approach.
- 3. To calculate number of Machines essential in each textile process for targeted production quantity.
- 4. To explain Materials Handling concept and method, Labour Complement.

Course Outcomes:

At the end of the course, students will be able to

- 1. Understand the project report preparation for textile activity.
- 2. Understand layout preparation process, machine specifications and construction concept.
- 3. Calculate spin plan and weave plan.
- 4. Understand material handling equipment's used in textile industry and labour complement details.

Course Contents

Unit I **06 Hours Project Planning** Introduction, Capital investment required for project, Phases of Capital Budgeting, Difficulties in Capital expenditure, Phases involved. Formulation of a Project Report for Spinning, Weaving, Knitting Units - Assumptions, Machinery Organizations, Requirement of Miscellaneous Fixed Assets. Machinery Stores, Spares and in process inventories. Machinery erection, commissioning. Need of modernization and automation in Textile plants. Factors related to safety in Textile Plants. Unit II **Techno-economic Viability 06 Hours** Calculations of cost of project – Means of Finance – Estimates of sales & production – cost of production - working capital requirement -Profitability Projection - Break even point - Projected cash flow statements. **Unit III Site Selection 07 Hours** Selection of site for textile mills, General location, Actual selection of specific site, Calculation of spatial requirements, factors influencing site selection, Humidification considerations. Civil/Building Construction - Consideration in building design, size, shape and configuration of building. Architectural & structural aspects of textile mill building. Building morphology, General principles of building construction & building functions, Types of factory buildings, Types of building construction. Material for construction with special reference to walls, roofs, floors, false ceilings, fire resistance, sound proof, etc. Colour schemes for

buildings, interior & machinery in textile mills. Cost considerations in building construction. Amenities

required as per standards.

J nit IV	Plant & Machinery Layout	06 Hours
compart for layo Plant la layout,	ance and the concept, objectives and principles of layouts, kinds o isons, flow pattern, work station design, tools and devices of making layouts, storage space requirements, yout procedure, factors influencing layouts, selection of layout, effect of symptoms of bad layout. Layout aspects of spinning, weaving, knitting and requirements of spinning / weaving / knitting machines .Modern trends mat	uts, use of Auto-Ca automation on pla composite mills.
Unit V	Machinery Specification, Selection & Calculation for No. of Machines	07 Hours
Selectio	n of machines & machinery specifications - Required for the product in	n spinning, weavin
	etc. Calculation for number of machines in spinning /spin plan.	1 6,
	ation of organization for ring spinning mill and preparatory - Depart	ments based on rin
-	capacity and production of ring spun yarn. (Carded, Combed, Blended, for	
-	t, waste, efficiency etc.	
	tion for number of machines in weaving / weave plan - Preparation	of organization for
	& shuttleless weaving mill and preparatory departments based on number of	e
		0
& produ	action of different cloths.	
-	action of different cloths.	ial and number of
Calcula	tion regarding efficiency, waste, crimp, production rates, raw mater	ial and number of
Calcula		ial and number o
Calcula	tion regarding efficiency, waste, crimp, production rates, raw mater ery required at different processes.	ial and number of 06 Hours
Calcula machine	tion regarding efficiency, waste, crimp, production rates, raw mater ery required at different processes. Materials Handling	06 Hours
Calcula machine Jnit VI Definiti	tion regarding efficiency, waste, crimp, production rates, raw mater ery required at different processes. Materials Handling on and importance of materials handling, functions and principles of	06 Hours materials handling
Calcula machine Jnit VI Definiti materia	tion regarding efficiency, waste, crimp, production rates, raw mater ery required at different processes. Materials Handling on and importance of materials handling, functions and principles of I handling methods, engineering and economic factors, relationship to pl	06 Hours materials handling ant layout, selection
Calcula machino Jnit VI Definiti materia and typ	tion regarding efficiency, waste, crimp, production rates, raw mater ery required at different processes. Materials Handling on and importance of materials handling, functions and principles of I handling methods, engineering and economic factors, relationship to pl e of material handling equipments, study of different types of equipment	06 Hours materials handlin ant layout, selections s used for materia
Calcula machine Jnit VI Definiti materia and typ handlin	tion regarding efficiency, waste, crimp, production rates, raw mater ery required at different processes. Materials Handling on and importance of materials handling, functions and principles of I handling methods, engineering and economic factors, relationship to pl e of material handling equipments, study of different types of equipment g in spinning, weaving, knitting mills. Latest trends in materials handling.	06 Hours materials handling ant layout, selections used for materia Labour Complement
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Calcula machine Definiti materia and typ handlin - Types based o ferences 1. Ma 2. Tex 3. Ind 4. Nor 5. US	tion regarding efficiency, waste, crimp, production rates, raw mater ery required at different processes. Materials Handling on and importance of materials handling, functions and principles of I handling methods, engineering and economic factors, relationship to pl e of material handling equipments, study of different types of equipment g in spinning, weaving, knitting mills. Latest trends in materials handling. To of labour required, labour complement, labour and staff required for sp n workload consideration. Job evaluation and merit rating. Books: nagement of Textile Industry – Dr. V. Dudeja tile Project Management by A. Ormerod, The Textile Institute Publication. ustrial Organisation & Engg. Economics T.R. Banga & S.C. Sharma, Khann	06 Hours materials handling ant layout, selection is used for materia Labour Complement inning and weaving ha Publishers, Delhi RA

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VII) TPL442: THEORY OF TEXTILE MACHINES- II

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03 Hrs /Week	03	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To apply the theory, design, analysis and use of different types of gears and epicycle gears.
- 2. To describe theory, design and calculations based on the clutch and brakes.
- 3. To apply the concept of Static and Dynamic Balancing, Balancing of textile machine components, its uses. To describe about vibrations, its adverse and beneficial effects and applications from industry point of view.
- 4. To classify, explain construction, mounting, maintenance & applications of Antifriction and sliding bearings. To teach different types of drives used and its applications and power required for different textile machines

Course Outcomes:

At the end of the course, students will be able to

- 1. To understand theory, design, analyse and use of different types of gears or epicycle gears.
- 2. To describe design and analysis process & decide applications of clutch and brakes.
- 3. To understand and explain static and dynamic balancing. Balancing of different machine components. To know machine vibration and its analysis & applications for textile industry.
- 4. To understand construction, classification, mounting, selection, maintenance & applications of drives, antifriction and sliding bearings. To know and control power consumption pattern required for different textile machines.

5.

Course Contents

Unit I	Toothed and Epicyclic gearing	06 Hours

Toothed Gearing-

Gear tooth terminology and geometry, Condition for constant velocity ratio, velocity of sliding of teeth, form of teeth. Effect of change in central distance on velocity ratio. Length of path of contact, arc of contact for in volute teeth. Interference, minimum number of teeth on pinion for in volute rack to avoid interference. Minimum number of teeth on gear to avoid interference.

Epicyclic gearing -

Gear trains, determination of velocity ratio and torque in epicyclic gear trains. Study of epicyclic gear trains used in speed frame, carding and comber

Unit II	Balancing –	06 Hours
Static and D	ynamic Balancing of rotary masses. Balancing machines. Balancing of text	tile machine
components	- carding cylinder, flyers and spindles of Ring frame	

Unit III	Brakes and Clutches-	06 Hours
-	d brake, Band & block brake, shoe brake. Different types of clutches – plate to textile machines.	& cone clutches.
Unit IV	Vibrations –	06 Hours
Longitudin peed.	al, torsional vibrations, free and forced vibrations, natural frequency. Whirli	ng of shaft, critical
Unit V	Antifriction and sliding bearings-	09 Hours
Construction	on, classification, mounting, maintenance & application to textile machines.	Mathematical
	of static and dynamic load, life of bearing, Selection of antifriction bearing.	
		0.6 11
Unit VI	Drives and Power consumption of Machines	06 Hours
		06 Hours
Power requ	ired for textile machines. Ring frame, speed frame, carding and looms.	
Power requ		
Power requ Different ty	ired for textile machines. Ring frame, speed frame, carding and looms. pes of drives used in spinning. PIV, VPS, frequency-controlled drive and ap	
Power requ Different ty	ired for textile machines. Ring frame, speed frame, carding and looms. pes of drives used in spinning. PIV, VPS, frequency-controlled drive and ap	
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DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VII) TPL443: DESIGN OF TEXTILE MACHINES - II

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03 Hrs/Week	03	MSE: 25 Marks
		ISE: 15 Marks
		SEE: 60 Marks

Course Objectives:

- 1. To get familiar with methods of design of mechanical components for various conditions of fluctuating loads.
- 2. To get familiar with design procedure of sliding & rolling contact bearings.
- 3. To know design procedure of Thin & Thick cylinders. To know design considerations of machine frames, concept of optimum design & various parameters for economical design. To get familiar with CAD & CAE.
- 4. To get familiar with design procedures of various types of gears.

Course Outcomes:

At the end of the course, students will be able to

- 1. To design mechanical components subjected to various conditions of fluctuating loads by constructing S-N diagram, Soderberg & Modified Goodman diagram.
- 2. To explain construction, working, advantages & disadvantages of sliding & rolling contact bearings, designing the same. Select rolling bearing from manufacturer's catalogue for a given application.
- 3. To design Thin & Thick cylinders. Plot/draw the stress pattern for the compound cylinder. Explain with sketches various types of end closures used for cylindrical pressure vessels & compare them. To explain design considerations of machine frames. To describe parameters for economical design, concept of optimum design & applications of solid modeling & analysis package.
- 4. To design various types of gears according to the applications.

	Course Contents	
Unit I	Design against fluctuating load	08 Hours

Stress concentration, fluctuating stresses, fatigue failure, endurance limit, Notch sensitivity, Reversed stresses - design for finite and infinite life, Cumulative damage in fatigue, Soderberg & Goodman diagrams, Modified Goodman diagrams, fatigue design under combined stresses.

Unit II	Design of Bearings	08 Hours
A) Design of	Rolling Contact Bearings - Introduction, classification, basic terminology	y, selection from
C .		c · 1 · 1 · 1

manufacturer's catalogue, design for cyclic loads & speeds, bearing with a probability of survival other than 90%, mounting of bearing.

B) Design of Sliding contact bearings – Hydrodynamic and Hydrostatic lubrication, Viscosity, Hydrostatic step bearing & energy losses in it, Raimondi & Boyd method, temperature rise, bearing design – selection of parameters, constructional details & materials etc.

	II Design of Pressure Vessels	07 Hours
lassific losures	cation, design of thin & thick cylinders, spherical vessels, Autofrettage, Co s.	mpound cylinder, End
Unit I	IV Design of Spur & Helical Gears	05 Hours
	ign of Spur gears – force analysis in spur gears, gear tooth failures, materia strength of gear tooth, gear design for maximum power transmitting capac	
B) Desig trength	gn of Helical gears – terminology, virtual number of teeth, force analysis, n.	beam strength & wear
Unit V	V Design of Bevel Gear and Worm & worm wheel	05 Hours
() Desi	ign of Bevel gears – terminology, force analysis, beam strength & wear stre	ength.
Unit V		03 Hours
	Introduction to CAD	
	ign considerations of Machine Frames – Design consideration of machine design consideration for casting, forging & fabricated parts.	frames, bed, covers and
oodies, o B) Cost	ign considerations of Machine Frames – Design consideration of machine	
oodies, o B) Cost equiren C) Intro	ign considerations of Machine Frames – Design consideration of machine design consideration for casting, forging & fabricated parts. t considerations in design - Standardization, Cost considerations in design ment & from customer's requirement. roduction to CAD & CAE – Introduction to solid modeling package & ana	from manufacturing
bodies, d B) Cost equiren C) Intro optimun	ign considerations of Machine Frames – Design consideration of machine design consideration for casting, forging & fabricated parts. t considerations in design - Standardization, Cost considerations in design ment & from customer's requirement. oduction to CAD & CAE – Introduction to solid modeling package & ana m design.	from manufacturing
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	Final Year B	Textile and Engineering Institute Tech. Textile Plant Engineering 2-TTL444: NONWOVEN TECH	g (Semester – VII)
Teaching Sch Lectures: 03		Credits 03		Evaluation Scheme: MSE: 25 Marks ISE: 15 Marks SEE: 60 Marks
2. To de 3. To il	nderstand the concept escribe the stages of n	of Nonwoven Textiles onwoven fabric manufacturing merits of nonwovens in different a e Nonwoven products	pplications	
 Expl Desc Iden 	of the course, students ain basic terms in nor cribe web formation m tify and describe vario	s will be able to wovens, classification and market nethods like dry laid and spun laid a pus methods of web bonding and it he nonwoven technology for vario	and its process par s process paramete	ameter
		Course Contents		
Unit I		Introduction of Nonwoven		04 Hours
	-	ns, non-woven definition, stages in , air laid, wet process, polymer ext		-
Unit II		Classification of Nonwoven		03 Hours
	n of nonwoven – On tl formation, on the basi	ne basis of use, on the basis of man s of bonding.	ufacturing process	s, on the
Unit III		Web forming Techniques		09 Hours
Raw material		re preparation, web formation, laye , special features of the wet laid pro	-	
Unit IV	I	Mechanical Bonding Techniques		10 Hours
bonded nonw	vovens, applications. H	le punched nonwovens, Applicatio Iydro entangled nonwovens – Bon erties of spun laced webs, applicati	ding process, wate	-
Unit V	Т	hermal Bonding Technique		06 Hours
	ling – Hot calendaring	nder, binding fibres, binding powd , belt calendaring, oven bonding, u	-	

Unit V	I Chemical Bonding Technique	04 Hours
Chemic	ally bonded nonwoven - Latex binder, other types of nonwoven binders, formu	lation, order
of form	lation, bonding technology. Application of chemical bonded nonwovens.	
Referen	ces Books:	
1.	Non-Woven - Process, Structure, Properties and Applications, T. Karthik, I	Prabha Karan C & R.
	Rathinamoorthy, Woodhead Publishing India Pvt. Ltd., 2016.	
2.	Handbook of Nonwovens, 1st Edition By: S Russell, Woodhead Publishing 200	07
3.	Nonwoven Fabrics: Raw Materials, Manufacture, Applications, Characteristic	cs, Testing Processes,
	Prof. Dr. Wilhelm Albrecht, Prof. DrIng. Hilmar Fuchs, DrIng. Walter Kitte	elmann, WILEY-VCH
	Verlag GmbH & Co. KGaA, Weinheim, 2003	
4.	Nonwovens Technology Market & Product Potential, Proceedings of th	e Seminar IIT New
	Delhi,2007	
5.	NPTEL Study material on Nonwoven Technology by Dipyan Das	
6.	Nonwovens: Monogram by BTRA	
7.	Nonwovens BY DR.P.K. Banerjee	
8.	Manual of Nonwovens by Krcma	

	TPLOE2	2-TML445: HIGH PERFORMA	NCE FIBERS	
Feaching Sc Lectures: 03		Credits 03		Evaluation Scheme MSE 25 Marks ISE: 15 Marks SEE: 60 Marks
2. То е 3. То е	lescribe the concept of explain the manufactur explain structure and p	high performance fibres ing process of commonly used high roperties of commonly used high p s of high performance fibres	-	
 Und Und Und Ana 	alyse structure and pro			
		Course Contents		
Unit I		luction to high performance fibro		06 Hours
	and requirements of h	igh performance fibres. Compariso	on of regular fibres	
-	ance fibres.	-Su perioritation increase companies	C	s with high
-	ance fibres.	Carbon Fibres		06 Hours
perform.			-	06 Hours
perform.	tion to PAN and pitch High molecular	Carbon Fibres	tion, properties an	06 Hours
perform Unit II Introduc Unit III Introduc fibres.	tion to PAN and pitch High molecular ar tion, manufacture, fibr	Carbon Fibres based carbon fibres – their produc weight polyethylene fibres. & Fu	tion, properties an ally of high molecular	06 Hours d applications. 06 Hours
perform Unit II Introduc Unit III Introduc fibres.	tion to PAN and pitch High molecular ar ition, manufacture, fibr anufacture, properties	Carbon Fibres based carbon fibres – their produc weight polyethylene fibres. & Fu omatic polyester fibres re characteristics and applications of	tion, properties an ally of high molecular	06 Hours d applications. 06 Hours
perform Unit II Introduc Unit III Introduc fibres. Fibre ma Unit IV	tion to PAN and pitch High molecular ar tion, manufacture, fibr anufacture, properties a Hig	Carbon Fibres based carbon fibres – their produc weight polyethylene fibres. & Fromatic polyester fibres re characteristics and applications of and applications of fully aromatic p	tion, properties an ally of high molecular polyester fibres	06 Hours ad applications. 06 Hours weight polyethylene 06 Hours

Unit '	VI Inorganic Fibres	06Hours
• Gl	ass fibre manufacture, Glass fibre composition, properties and applications	
• Ty	pes of ceramic fibres, their production, characteristics and applications	
•		
Refere	nces Books:	
1.	High Performance Fibres, Edited by J. W. S. Hearle, Published by wood	l head publishing Ltd.,
	England in association with Textile Institute Manchester	
2.	Hand book of Fibres Science and Technology, High Technology Fibres, Edited	ed by
	Manachem Lewin and Jack Preston.	
3.	New fibers. T. Hongu and G. 0. Phillips Ellis Horwood Ltd, Chichester	
4.	Kevlar aramid fiber. By H.H. Yang. John Wiley and Sons, Chichester, New Y	/ork,
5.	High-Performance and Specialty Fibers, Editors: Technology, Japan, Socie	ety of Fiber Science &
	(Ed.)	

	Final Year B.	Textile and Engineering Institute Tech. Textile Plant Engineering OE2- TCL447: FUNCTIONAL F	(Semester – VII)	
Teaching Scl Lectures: 03		Credits 03		Evaluation Scheme: MSE: 25 Marks ISE: 15 Marks SEE: 60 Marks
 To so To a 	lescribe the mechanism elect the proper functi pply various functiona	n and chemistry of functional finisl onal finish based on end use applic al finishes used for textiles finishing finishes applied on textiles.	ation.	
 Desc Selection Application 	of the course, students cribe the mechanism a ct the proper functional ly various functional f	s will be able to nd chemistry of functional finishes al finish based on end use application inishes used for textiles finishing. ishes applied on textiles.		
		Course Contents		
Unit I		roduction to Functional Finishes		06 Hours
materials - ir	radiation of high energ	ng, methods employed for the appl gy, coating, insolubilisation or depo- resin treatment, covalent formation	osition, microenca	psulation,
Unit II		Wrinkle Resistance Finish		09 Hours
Durable Pres resin finishir	ss, Role of catalysts in ng causes of strength lo	inishing, Types of resin finishing, c resin finishing, Concept of deferre oss of resin finished fabric. Various ls. Low and ultra-low formaldehyd	d cure and post cus approaches towa	re. Limitations of rds reducing the
Unit III		Antimicrobial Finish		07 Hours
properties of	a good antimicrobial	microbial finishing. Mechanism of finishes, various antimicrobial finis uation of antimicrobial finishes.		-
Unit IV		Flame Retardant Finish		07 Hours
of textile fib Mechanism o	res. Concept of solid p of the mode of action	etardancy. Limiting oxygen Index hase and Gas phase flame retardan of flame retardant. Factors affecting dant. Evaluation of flame-retardant	t. Classification o g flame retardancy	f flame-retardants.

Unit V	V Repellent Finish	05 Hours
ntroduc nishes	ction, Mechanisms of repellency, chemistry of repellency, Evaluation of textiles	treated with repelled
Unit V	YI Soil Release Finish	05 Hours
• •	soils, mechanism of soil impingement and soil retention. Mechanism of soil rel g of synthetics & its blends, Evaluation of soil release finishing.	lease. Soil release
eferen	ices Books:	
	Chemical Finishing of Textiles by W. D. Schindler and P. J. Hauser, Woodhead Cambridge England, 1 st Edition 2004, ISBN 1 85573 905 4	d Publishing Ltd.,
	Functional Finishes for Textiles, Improving Comfort, Performance and Prote Roshan Paul, Woodhead Publishing Series in Textiles: Number 156, 2015, ISI 839-9.	•
	Chemistry & Technology of Fabric Preparation & Finishing, by Dr. Cl Department of Textile Engineering, Chemistry and Science College of Textile State University, 1992.	
	Principles of Textile Finishing, by Asim Kumar Roy Choudhury,2017 Elsevier 0-08-100646-7.	Ltd., ISBN: 978-
	Textile Finishing, Edited by Derek Heywood, Published by the Society of Dye UK, 2003, ISBN:9780901956811	ers and Colourists,
	Advances in Functional Finishing of Textiles, by Mohammad Shahid and Rav Springer Nature Singapore Pte Ltd. 2020, <u>https://doi.org/10.1007/978-981-15-3</u>	
7.	Textile Finishing-Recent Developments and Future Trends Edited by K.L. M Bahners, John Wiley & Sons, Inc., USA, 2017, ISBN 978-1-119-42676-9	
8.	Functional Textiles and Clothing, edited by Abhijit Majumdar, Deepti	i Gupta, Sanjay 8-981-13-7720-4,

	Final Year B.	Textile and Engineering Institute Tech. Textile Plant Engineering OE2-TFL448: RETAIL MANAC	(Semester – VII)	
Teaching Scl Lectures: 03		Credits 03		Evaluation Scheme: MSE: 25 Marks ISE: 15 Marks SEE: 60 Marks
 To d To d 	escribe retail industry evelop competence in	and the retailing environment. Retail Planning, Implementation a nd merchandisers, store operations on retailing.	•	nagement.
 Desc Deve Desc 	of the course, students cribe retail industry an elop competency in re	d the retail environment. tail planning, implementation and n merchandisers, store operations, su	-	gement.
		Course Contents		
Unit I		Principles of retailing		06 Hours
-		g the difference between retailing ang, Multichannel retail approaches		lassification of
Unit II		Consumer buying behavior		06 Hours
		nographics, Site selection and stor cting consumer behaviour. Effect o	-	-
Unit III		Retail Corporate Offices		06 Hours
responsibility	y, HRM, Importance &	rategic planning; Supporting store & Motivation, Issues associated wit sss Collection and evaluation of cu	h HRM. Custome	L .
Unit IV	Plann	ing Merchandise assortment and pricing	1	06 Hours
•	Pricing Strategies & S	planning. Retail Pricing strategies Services. Buying Systems: Process	•	
Unit V		Store Management		06 Hours
• •	-	ment and the back of house, Employention. Manpower, infrastructure		Store logistics,

Unit V	Trends in Retailing	06 Hours
	herce and the online shopper, Mobile retail, pop-up, and concept shops, Retailer	and designer
conador	ations, Technology in the retail sector.	
Referer	ces Books:	
1.	Retailing Management by William, Davidson, Daniel J. Sweeney. John Wile	y & Sons publication.
	ISBN: 978-0471850946	
2.	Retailing Management by Michael Levy, Barton Weitz and Dhruv Grewal 9th	edition McGraw-Hill
	Education publication. ISBN: 978-0078028991	
3.	Fundamentals Of Retail Management by Arupghosh, Neha Publishers &	z Distributors, ISBN:
	9789381422465	
4.	Retail Management by Gibson G. Vedamani, Jaico Publishing House. 4th	edition ISBN: 978-
	8179921517	
5.	Retail Management by Chetanbajaj, RajnishTuli, NidhiVarma and Srivastava	a, Oxford publication.
	2nd edition. ISBN: 978-0198061151	

6. Retail Management by S.C. Bhatia Atlantic publication, ISBN: 9788126909827

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VII) TPLELI- TPL449: TEXTILE AIR ENGINEERING

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03Hrs/Week	03	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To understand basic terminology of air conditioning, psychrometric processes & application of the same in textile industry & interpret psychometric chart. To get familiar with the procedure for solving the numerical based on psychrometric processes. To understand the function of refrigerants, its desirable properties and applications.
- 2. To get familiar with types of air refrigeration and simple vapour compression refrigeration system and factors affecting the same. To understand different equipment's used in refrigeration system.
- 3. To know principle and types of different air conditioning systems for human comfort & to provide ambient conditions in industry for facilitating production activities.
- 4. To understand principle, types and design of air distribution systems. To get familiar with ventilation and air changes required for various departments of textile mill, calculations of heat load, cooling coil capacity, humidifier capacity and heating coil capacity. To get acquainted with developments in humidification plants of textile industry.

Course Outcomes:

At the end of the course, students will be able to

- 1. To explain the function of refrigerants and describe its desirable properties and applications. To describe psychrometric processes & solve the numericals based on it analytically as well as with the help of psychrometric chart.
- 2. To describe on air refrigeration system and simple vapour compression refrigeration system. To explain different equipment's used in refrigeration system.
- 3. To describe principle and types of different air conditioning systems which gives comfort to human body and provide ambient conditions in industry for facilitating production activities.
- 4. To design, analyze heat load, capacity of air distribution systems required for textile mill. To explain developments in humidification plants of textile industry.

Course Co	itents	
Unit I	Introduction	06 Hours
volume, der	n - Laws of thermodynamics applied to refrigeration. Introduction to basity, specific weight, energy, internal energy, flow energy work, specific entropy, enthalpy, difference between gas and vapour, CoP, ton of refrigera	ic heat, sensible heat,
Unit II	Refrigeration & Refrigerants	06 Hours
disadvanta	ration- Air refrigeration system – Reversed Carnot cycle, Bell Colem ges of air refrigeration, simple vapour compression refrigeration system comparison with air compression system, coefficient of performance.	

B)Refrigerants- Introduction, classification, properties of an ideal refrigerant, secondary refrigerants,

comparison	of	refrigerants	_	Air,	NH3,	R-11,	R-12,	selection	of	refrigerant,	environment	friendly
refrigerants.												

Unit IIIRAC Equipments & Comfort06 Hours
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A) **RAC Equipments** - working principle and applications of hermetically sealed compressor, condenser, evaporator, fans, blowers, air washers, filters, heaters, heat pumps, grills, registers, humidifiers and dehumidifiers used in textile A/C plant.

B) **Comfort** - Factors affecting comfort, thermal exchange of human body with environment, heat disorders, comfort chart.

Unit IV	Psychrometry	06 Hours

Psychrometry - Psychrometric terms, Dalton's law of partial pressure, psychrometric relations, psychrometric chart, psychrometric processes – sensible heating and cooling, humidification & dehumidification cooling with dehumidification, heating with humidification, humidification by steam injection, adiabatic chemical dehumidification, adiabatic mixing of air streams, bypass factor of heating and cooling coil, efficiency of heating and cooling coil, efficiency of heating and cooling coil, efficiency of sensible heat factor, numericals based on above topics.

Unit VAir conditioning & distribution systems09 Hours

A) Air conditioning systems - Summer air conditioning, winter air conditioning, modern year-round air conditioning, ambient conditions required in various departments of textile mill and controlling ambient conditions.

B) Air distribution systems - Recirculated air, conditioned air, duct work, use of friction loss chart, rectangular equivalent of round duct, Duct systems, principle of duct sizing, different air distribution systems.

Unit VI	Design & Development of Air conditioning	06 Hours
	system	
A) Design	of Air conditioning system - Design hints for practical design of	air conditioning and
humidificat	ion plant, ventilation and air changes required for various departm	nents of textile mill,
calculations	s of heat load, cooling coil capacity, humidifier capacity, heating coil capac	city.

B) Developments in Air conditioning system – Modern developments in humidification plants of textile industry.

References Books:

- 1. Refrigeration and Air conditioning by R. K. Rajput.
- 2. A Course in Refrigeration and Air-conditioning by Arora & Domkundwar.
- 3. Refrigeration and Air conditioning by R.S. Khurmi.
- 4. Refrigeration and Air conditioning by C.P. Arora.
- 5. Principles of Refrigeration by Roy J. Dossat.
- 6. Air conditioning in Textile mills by S.P. Patel (ATIRA).

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VII) TPLEL1-TPL450: PROCESS CONTROL IN SPINNING

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03 Hrs/Week	03	MSE: 25 Marks
		ISE: 15 Marks
		SEE: 60 Marks

Course Objectives:

- 1. Explain the principals of process management, concepts of total quality management, the wastage and its effect on cost of production.
- 2. Explain the process of choosing process parameters and application of the chosen parameters at preparatory and ring spinning stages.
- 3. Illustrate the methodology of process and product performance evaluation and role of norms.
- 4. Describe the role of machine parameters and machine technology on process and product quality and cost.

Course Outcomes:

At the end of the course, students will be able to

- 1. Understand the principles of process management and quality management.
- 2. Understand the role of machine technology and parameters on product quality.
- 3. Understand the process of choosing process parameters at preparatory and ring spinning stages.
- 4. Apply the chosen process parameters and assess the influence of parameters at different ring spinning process stages.

Course Contents		
Unit I	Introduction to Process Management and	06 Hours
	Quality Cost	

a) Introduction to process management – Meaning of process management, various phases of process management like planning, organizing, linking of customer feedback and process management, cycle of process management.

b) The Cost of Quality – Definition, three views of quality costs, measuring quality costs, use of quality cost, accounting systems, and activity based costing.

Unit IITQM, Customer Focus and Production Costing06 Hours

a) Total Quality Management (TQM) – Fundamental concepts of TQM, Elements of TQM, service quality versus product quality, Obstacles for implementation of TQM.

b) **Customer focus & satisfaction** – Determinants of customer satisfaction and dissatisfaction, Customer perception of quality, Factors affecting the product quality, Customer relation & profitability, buyer supplier relationship, supplier partnership, continuous process improvement.

c) Production Costing and Parameters influencing the production cost.

Unit III	Raw Material Management and Yarn	07 Hours
	Realization	

a) **Raw material management** – Importance, Effect and Factors affecting raw material management, Importance and factors affecting the cost of raw material, Bale management, Yarn engineering.

b) Yarn Realization – Importance and factors affecting yarn realization, Estimation process, norms for various yarns like cotton, blended etc.

c) **Process management in blow room & card** – Blow room & card as integrated system, Factors deciding amount of waste during process, Neps & fibre rupture, contamination control, selection of proper blow room sequence and its parameters.

Unit IV	Process Management in Combing, Draw	05 Hours
	Frame and Speed Frame	

a) Process management at Comber preparatory & Combing - Significance & importance of good lap for comber, Factors deciding the comber performance, evaluation of comber performance, Fractionating efficiency of comber, comber waste analysis.

b) Process management at Draw frame – Drafting wave & its significance, Roller nip movement, Roller speed variation, Roller vibration, influence of parameters like speed, setting, Role of auto leveler, Role of material channelizing in spinning.

c) **Process management at Speed frame** – Influence of process parameters like flyer speed, twist, break draft and settings on roving quality. Reasons for high count C.V. in roving and its control at speed frame.

 Unit V
 Process Management in Ring Frame and End Breaks
 05 Hours

a) **Process management in Ring Spinning** – Influence of various machine and material parameters on yarn quality. Control of yarn count and strength, Within and Between bobbin variation, Control of yarn evenness and imperfections, Types of yarn irregularities, measurement causes and assessment. Control of yarn Hairiness- factors affecting.

b) End breaks in spinning – Importance and controls.

Unit VI	Yarn Faults, On and Off Line Monitoring and	05 Hours	
	Productivity		

a) Control of Yarn and package faults – Effect of machine parameters on classimate faults, control of faults. Study and control of yarn faults.

b) Role of on & off line monitoring and centralized data collection systems in spinning process.

c) **Productivity** – Importance, Productivity indices, Reasons for shortfall in productivity, Means to improve productivity.

References Books:

- 1. Textile Quality Physical method of Product & Process Control by Mairio Bona COMMETT program of EEC.
- 2. Process Control in Spinning by A. R. Garde & T. R. Subramaniam, ATIRA Publication.SITRA publication.
- 3. Total Quality Management A How to program for high performance business by John M. Kelly, Published by Aleycuder, Hamitton Institute Inc.
- 4. Process Control in Spinning Dr. K. R. Salhotra, ATIRA Publications.
- 5. Process Management in Spinning by R. Senthil Kumar.

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VII) TPLEL1- TPL451: CONDITION BASED MONITORING TECHNIQUES

Teaching Scheme:	Credits	EvaluationScheme:
Lectures: 03Hrs/Week	03	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To explain working principles, types and usefulness of condition based monitoring, its comparison with conventional planned maintenance.
- 2. To describe details of NDT, Contaminant examination techniques used for monitoring and their applications.
- 3. Explanation to learn Dynamic Analysis, parameters related to machine vibrations. Methods of vibration measurement, its isolation, materials used to control machine vibration and noise.
- 4. Describe performance monitoring techniques used for mechanical conditions as well as such techniques in textile on line monitoring.

Course Outcomes:

At the end of the course, students will be able to

- 1. Able to understand and explain principles, types and usefulness of condition based monitoring, its advantages over conventional planned maintenance.
- 2. Describe and select NDT, Contaminant examination techniques used for monitoring and their applications.
- 3. Describe Dynamic Analysis, parameters, related to machine vibrations. Methods of vibration monitoring, its isolation and materials used to control machine vibration and noise.
- 4. Use performance monitoring techniques and check mechanical condition as well as selectright techniques for textile machines for on line monitoring.

Course Contents

Unit I	Introduction to Condition Monitoring	04 Hours
Introduction to Condition Monitoring - Subjective & objective assessment, advantages of condition-based		
maintenance over preventive maintenance. Types of inspections in condition-based maintenance.		

Unit II	Non-destructive and Special purpose Inspection	11 Hours
Non Destru	ctive Testing - Ultrasonic testing, Radiography, Thermography, eddy curre	nt testing, Magnetic
particle test	, Acoustic, emission testing, Temperature measurement, stroboscope, optic	al inspection
techniques.		
Special Pur	pose Inspection Methods - Crack detection, leak detection, corrosion monit	oring, Contaminant
examination	n – magnetic plug test, SOAP, Particle count method.	

Unit III	Performance and Lubrication Monitoring	07 Hours
Performance	e Monitoring - Concept, On line monitoring techniques in Textile machine	– Ring data system,
Varioset, Classimat, Autolevellers at carding and drawframe, Uster spectrogram.		
Lubrication	Monitoring - Objects, Methods, Laboratory tests & spot tests for oils & gr	eases.

Unit IV	DynamicAnalysis	08 Hours
Jynamic	Analysis - Fundamentals of vibration & noise. Concept of Dynamic analysis,	, vibration
neasure	nent methods, applications. Case study of shock pulse monitoring of antifricti	on bearing,
Machine	y noise & analysis.	C .
Unit V	Transducersfor Vibration and Noise Measurement	06 Hours
Study of	transducers used for vibration and noise measurement – LVDT - Peizo crysta	l – inductive -
•	r mic - peizo mic - electrets microphone, etc.	
Unit V	Vibration and Noise Control	07 Hours
Methods	of vibration and noise isolation - Fundamentals related to vibration and noise	, their solation, free
damped	vibrations, vibrations with 6 degrees of freedom. Transmissibility, damping fa	ctor. Materials and
methods	used for isolation of noise.	
Referen	es Books:	
1. 1	Iaintenance Management Vol. 12, IMME Pub.	
2. \$	ummer School on Maintenance Engineering – S.J.C.E. Mysore.	
3. 1	Ieasurement System – E.O. Doeblin, Mc Graw hill International Pub.	
4. 7	heory & application of Digital Signal Processing – Ranbiner L.R. & Gold B.	
5. 1	Iechanical Measurements – Beckwith T.G. and Lewis Buck N.	
6 1	Aschingry Noise Measurement S. I. Yong and A. J. Ellison, Oxford New Yor	·lz

6. Machinery Noise Measurement – S.J. Yang and A.J. Ellison, Oxford New York.

DKTES Textile and Engineering Institute, Ichalkaranji
Final Year B. Tech. Textile Plant Engineering (Semester – VII)
TPP452: TEXTILE MILL PLANNING AND ORGANISATION

Teaching Scheme:	Credits	Evaluation Scheme:
Tutorial: 01 Hrs /Week	01	CIE: 50 Marks
THEME: The Tutorial condu	ucted would be based on the sy	llabus for the present subject. It is

preferably on data collection and techno economic interpretation.

Submission – Completed Assignment.

	Final Year B	Fextile and Engineering Institute, I . Tech. Textile Plant Engineering (FHEORY OF TEXTILE MACHIN	Semester – VII)	
Teaching S	Scheme:	Credits	Evaluation Scheme:	
Practical: (02 Hrs/Week	01	CIE: 50Marks	
List of Ex	periments		SEE: 50Marks	
1	Static balancing of ro	tary masses.		
2	2 Dynamic balancing of rotary masses.			
3	Generation of Involute gear tooth profile.			
4	Study of Epicyclic gearing on speed frame / carding / comber / Rapier machine.			
5	Study of Brakes			
б	Study of clutches			
7	Calculation of natura	Calculation of natural frequency of single degree of freedom vibration		
8	Study of forced vibra	tion characteristics.		
9	Study of whirling of	Study of whirling of shaft.		
10	Assembly & Disman	Assembly & Dismantling of bearing of spinning / weaving machine.		
11	Study of PIV & VPS	Study of PIV & VPS, frequency control drive.		
12	Study of power consumption of a loom or any spinning machine.			

Submission – – Minimum five experiments based on above

		Textile and Engineering Institute . Tech. Textile Plant Engineering TPD454: PROJECT PHASE-	(Semester – VII))
Teachiı	ng Scheme:	Credits		Evaluation Scheme
Futoria	l: 04 Hrs/Week	04		CIE: 50 Mark
Course	e Objectives:	· · · · · · · · · · · · · · · · · · ·		
1.	To assist the students in id	lentifying problem, searching releva	ant literature.	
2.	To guide the students in p	reparation of plan of work.		
3.	0 1	d assist the students at various stage	es.	
4.	To encourage them to wor	rk in group.		
Course	e Outcomes:			
At the	e end of the course, student	s will be able to		
1.		Literature Review, Prepare and sub	mit Plan of work	
2.		Review based on problem identified		
3.		ing of raw materials, designing of p	—	
4.	Work in team		,	,
		Course Contents		
	Sel	ection of Topic and Registration		
iii. Fab	ess optimization. rication. to should submit the registr	ii. Product Development.iv. Software in textiles.		
		ation form to dissertation committee Literature review	e filling all the de	tails.
Literatı			-	
	are related to topic selected	Literature review	Research Journals	
	are related to topic selected	Literature review should be searched from Reputed F	Research Journals	
Books,	are related to topic selected and internet. Literature rev	Literature review should be searched from Reputed F view should be prepared as per the st Plan of work	Research Journals tandard format.	,
Books, Propose	are related to topic selected and internet. Literature rev ed plan of work in consulta	Literature review should be searched from Reputed F wiew should be prepared as per the se Plan of work tion with guide should be prepared.	Research Journals tandard format. Plan of work cor	,
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Books, Propose	are related to topic selected and internet. Literature rev ed plan of work in consulta Material details. ing to be carried out.	Literature review should be searched from Reputed F wiew should be prepared as per the st Plan of work tion with guide should be prepared.	Research Journals tandard format. Plan of work corr e adopted.	,
Books, Propose Baw Testi	are related to topic selected and internet. Literature rev ed plan of work in consulta Material details. ing to be carried out. Submiss	Literature review should be searched from Reputed Friew should be prepared as per the st Plan of work tion with guide should be prepared. Methodology to be sion of Literature review and plan	Research Journals tandard format. Plan of work corr e adopted.	, nsists of
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Books, Propose Raw Testi Spiral t	are related to topic selected and internet. Literature rev ed plan of work in consulta Material details. ing to be carried out. Submiss	Literature review should be searched from Reputed Friew should be prepared as per the st Plan of work tion with guide should be prepared. Methodology to b sion of Literature review and plan , Literature review and plan of work	Research Journals tandard format. Plan of work corr e adopted.	, nsists of
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Books, Propose Raw Testi Spiral t format Student	are related to topic selected and internet. Literature rev ed plan of work in consulta Material details. ing to be carried out. Submiss pound copy of Introduction should be submitted to diss ts should present all above ttee. If any recommendation	Literature review A should be searched from Reputed F View should be prepared as per the st Plan of work A tion with guide should be prepared. B Methodology to be Sion of Literature review and plan C, Literature review and plan of work Sertation committee. Evaluation of Plan of work	Research Journals tandard format. Plan of work corr e adopted. of work a of work as per the standa	, nsists of
Books, Propose Raw Testi Spiral t format Student	are related to topic selected and internet. Literature rev ed plan of work in consulta Material details. ing to be carried out. Submise bound copy of Introduction should be submitted to diss ts should present all above ttee. If any recommendation nented and resubmitted.	Literature review Should be searched from Reputed Friew should be prepared as per the store is a plan of work The second state is a present of the second se	Research Journals tandard format. Plan of work corr e adopted. of work t as per the standa roject evaluation te should be	, nsists of
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	Final Year B.	extile and Engineering Institute, l Tech. Textile Plant Engineering (DESIGN OF TEXTILE MACHIN	Semester – VII)
Teaching So	cheme:	Credits	Evaluation Scheme:
Practical: 02	2 Hrs /Week	01	CIE: 50 Marks
			SEE: 50 Marks
List of Assig	gnments		
1	Design against Fluctuating load.		
2	Design of Rolling Contact Bearings.		
3	3 Design of Sliding Contact Bearings.		
4 Design considerations of Machine Frames & Introduction to CAD.			
5	5 Design of Pressure vessels.		
6 Design of Gears.			

Submission – Completed Journal & drawing sheets.

Sr.	Course	Course	Course Course Title	Course	Teaching scheme				Course
No.	Code	Course The	Category	L	Т	Р	Contact Hrs/wk	Credits	
1	TPL461	Maintenance of Textile Machines	PCC	4	-	-	4	4	
2	TPL462	Fluid Flow Systems and Controls	PCC	3	-	-	3	3	
3	TPLEL2	Elective - II	PEC	3	-	-	3	3	
4	TPLEL3	Elective - III	PEC	3	-	-	3	3	
5	TPD469	Project Phase - II	PST	-	5	-	5	5	
6	TPD470	Internship - II *	PST	-	-	-	-	3	
7	TPP471	Maintenance of Textile Machines Lab	PCC	-	-	2	2	1	
8	TPP472	Fluid Flow Systems and Controls Lab	PCC	-	-	2	2	1	
		Total		13	5	4	22	23	

Final Year B. Tech Textile Plant Engineering Semester-II

Course Category	List of Electives - TPLEL2
HSMC - Hum. & Social Sc., Mgt	TPL463 – Instrumentation and Metrology
BSC - Basic Science	TPL464 - Manufacturing of Specialty Fabrics
ESC - Engineering Science	TPL465 - Sustainable Textiles
PCC - Prof. Core Courses	
PEC - Prof. Elect. Courses	List of Electives - TPLEL3
OEC- Open Elct. Courses	TPL466 – Mechatronics
MC - Mandatory Courses	TPL467 – Maintenance Management
PST - Project / Seminar / Ind. Training	TPL468 – Process Control in Weaving

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VIII) TPL461: MAINTENANCE OF TEXTILE MACHINES

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 04 Hrs/Week	04	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To teach need of maintenance, its functions, types & scheduling.
- 2. To elaborate maintenance practices in Spinning preparatory & Spinning processes.
- 3. To describe maintenance practices in Weaving preparatory & Weaving processes.
- 4. To explain concepts and procedure of maintenance audit, SQC synchronization & recording of maintenance activities.

Course Outcomes:

At the end of the course, students will be able to

- 1. understand and explain need of maintenance, its functions, types & scheduling.
- 2. explain & use maintenance practices in Spinning preparatory & Spinning processes.
- 3. explain & use maintenance practices in Weaving preparatory & Weaving processes.
- 4. explain concepts of maintenance audit, SQC synchronization & recording of maintenance activities.

Course Contents

Unit I		Introduction of Maintenance	09 Hours
a) N	Main	tenance – concept, importance, objectives of maintenance, Breakdown &	k planned maintenance
S	sub c	lassification of planned maintenance, Procedure for planning, school	edules for preventive
n	nainte	enance.	
b) N	Main	tenance of spinning preparatory machines - schedules, staff, precaut	tions & methods to be
f	follow	ved during maintenance activities, tools & gauges used for maintenance.	
Unit II	[Maintenance of Spinning Machines	09 Hours
a) N	Main	tenance of Ringframe & Compact Spinning Mechanisms - schedule	es, staff, precautions &
n	netho	ds to be followed, Tools & gauges used, Maintenance of Rotor	Spinning Machines –
S	Sched	ules, Precautions, Methods etc.	
b) S	Study	of aprons & cots used in spinning & their maintenance.	
b) S	Study		
b) S Unit II			06Hours
Unit II	I	of aprons & cots used in spinning & their maintenance.	
Unit III a)	I Mac	y of aprons & cots used in spinning & their maintenance. Machine audit	ation in spinning
Unit III a) b)	I Mac SQC	of aprons & cots used in spinning & their maintenance. Machine audit hine audit – concept and auditing of spinning machines. Energy conserva-	ation in spinning
Unit III a) b)	I Mac SQC	of aprons & cots used in spinning & their maintenance. Machine audit hine audit – concept and auditing of spinning machines. Energy conserva- synchronization with maintenance – SQC activities useful for maintenance	ation in spinning
Unit III a) b)	I Mac SQC depar	of aprons & cots used in spinning & their maintenance. Machine audit hine audit – concept and auditing of spinning machines. Energy conserva- synchronization with maintenance – SQC activities useful for maintenance	ation in spinning
Unit III a) b)	I Macl SQC depar	Machine audit Machine audit hine audit – concept and auditing of spinning machines. Energy conservate synchronization with maintenance – SQC activities useful for martments of spinning.	ation in spinning naintenance in various 13 Hours
Unit III a) b) Unit IV	I Mac SQC depar	Machine audit Machine audit Machine audit Machine audit Maintenance – SQC activities useful for martments of spinning. Maintenance of weaving machines	ation in spinning naintenance in various 13 Hours oints of maintenance,

,	vise auditing of plain & automatic looms.	
Unit V	Maintenance of shuttleless weaving machines	07Hours
,	Approach towards maintenance of latest weaving machines, Critical n various shuttleless weaving machines like projectile, rapier, & air jet weavin	1
Unit VI	Recording of maintenance	04 Hours
a)]	Recording of maintenance activities & its importance.	
b) I	ntroduction to logic & approach of maintenance of chemical processing mac	hines.
Reference	s Books:	
1. M	aintenance manuals by BTRA for various spinning & weaving machines.	
2. B'	FRA monograph series.	
3. Sp	inning machinery maintenance by SITRA	
4. M	aintenance manuals of different machinery manufacturers of spinning & wea	aving machines.
5 M	odern approach to maintenance in spinning, Woodhead publication.	

DKTES Textile and Engineering Institute, Ichalkaranji
Final Year B. Tech. Textile Plant Engineering (Semester – VIII)
TPL462: FLUID FLOW SYSTEMS AND CONTROLS

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03Hrs/Week	03	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To discuss need of Hydraulic & pneumatic systems, their types, merits & demerits & ISO symbols.
- 2. To study &learn elements of fluid systems like Air compressor, hydraulic power pack, filter, dryer etc.
- 3. To study &learn different types of valves, actuators & working of basic pneumatic & hydraulic circuits.
- 4. To learn concepts of maintenance, troubleshooting of pneumatic & hydraulic systems& piping required.

Course Outcomes:

At the end of the course, students will be able to

- 1. Explain use of Hydraulic & pneumatic systems, their types, merits & demerits & will be able to draw ISO symbols.
- 2. Explain elements of fluid systems like Air compressor, hydraulic power pack, filter, dryer etc.
- 3. Explain use of different types of valves, actuators & working of basic pneumatic & hydraulic circuits.
- 4. Explain concepts of maintenance, troubleshooting of pneumatic & hydraulic systems & piping required.

Course Contents

Unit I

Basics of hydraulics and pneumatics

07 Hours

a) Introduction to hydraulic and pneumatic systems, Areas of applications, relative merits and demerits, comparison of above systems with electrical, mechanical and hybrid systems.

b) ISO / JIC symbols used in pneumatics and Hydraulics and properties of compressed air for pneumatic systems, advantages of compressed air.

Unit II	Elements in hydraulics and pneumatics &	10 Hours
	control valves	

a) Fluid conditioning elements – filter, lubricator, dryers, heat exchangers, pressure regulators and strainers used in hydraulics and pneumatics.

b) Study of control valves in pneumatics and hydraulics –Pressure control, Direction control, flow control valves & special valves.

Unit III	Study of Air compressors & Actuators	08 Hours
a) Air comp	essors – Reciprocating compressor and its Numerical treatment. Equations	s for work done,

clearance volume, multi staging, intercooler, after cooler,

b) Study of actuators – Linear and rotary actuators in pneumatics and hydraulics.

TT *4 TT7					
Unit IV	Study of Pneumatic circuits	5 Hours			
 a) Pneumatic circuits and applications – Basic Pneumatic Circuits - Speed control, sequencing, time delay, actuation of pneumatic motor. b) Maintenance and trouble shooting in pneumatic and hydraulic system 					
Unit VHydraulic Systems & Pumps05Hours					
a) Hydraulic	Systems - Introduction in brief, properties of fluid, types and selection of	fluids.			
b) Study of pumps used in hydraulic system and hydraulic power pack.					
Unit VIHydraulic circuits and applications04 Hours					
a) Hydraulic	circuits and applications – Basic hydraulic circuit - Speed control, sequend udy of systems in Textile machines.				
a) Hydraulic oalancing, st	circuits and applications - Basic hydraulic circuit - Speed control, sequend				
a) Hydraulic calancing, st c) Pipes and	circuits and applications – Basic hydraulic circuit - Speed control, sequend udy of systems in Textile machines. Fitting, accumulator, Pressure intensifiers.				
a) Hydraulic balancing, st b) Pipes and References	circuits and applications – Basic hydraulic circuit - Speed control, sequend udy of systems in Textile machines. Fitting, accumulator, Pressure intensifiers.				
a) Hydraulic calancing, st c) Pipes and References 1. Pneum	circuits and applications – Basic hydraulic circuit - Speed control, sequend udy of systems in Textile machines. Fitting, accumulator, Pressure intensifiers. Books:				
a) Hydraulic balancing, st b) Pipes and References 1. Pneum 2. Hydrau	circuits and applications – Basic hydraulic circuit - Speed control, sequend udy of systems in Textile machines. Fitting, accumulator, Pressure intensifiers. Books: atics and Hydraulics – Harry L. Stewart.				
a) Hydraulic balancing, st b) Pipes and References 1. Pneum 2. Hydrau 3. Pneum	circuits and applications – Basic hydraulic circuit - Speed control, sequend udy of systems in Textile machines. Fitting, accumulator, Pressure intensifiers. Books: atics and Hydraulics – Harry L. Stewart. dics & Pneumatics – Andrew Parr				

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VIII) TPLEL2-TPL463: INSTRUMENTATION AND METROLOGY

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03Hrs/Week	03	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To understand the Need of measurement, Methods of Measurement, Study of different Instruments which require for measurement of line and angle dimensions.
- 2. To understand about surface finish, Straightness & Flatness, External Threads its measurement methods with the help of different instruments.
- 3. To understand about types of Comparators Interferometry, its applications in different industry. Students should be able to understand about Limit, Fits, Tolerances, its necessity in any industry.
- 4. To understand different types of Instruments and gauges used in spinning and weaving department, its applications.

Course Outcomes:

At the end of the course, students will be able to

- 1. Explain need, methods of measurement and different types used for angle and line measurement.
- 2. Explain about surface finish, Straightness & Flatness, External Threads its measurement methods.
- 3. Explain different types of comparators, Interferometry, its application in different industry. To explain Limit, Fits, Tolerances, its necessity in any industry
- 4. Explain different Instruments and gauges used in spinning and weaving department, its applications.

Course Contents			
Unit I	06 Hours		

Measurement-

Introduction, Need of measurement, Methods of Measurement, International standards of Measurement – a) Line standards b) End standards c) Wavelength standards, System of measurement. Accuracy & precision of measurement.

Unit II

06 Hours

a) Linear measurement : Vernier Calliper, Micrometer, Height gauge, Depth gauge, Slip gauges, Grades of Slip gauges, application, Universal measuring machine.

b) **Angle measurement:** Measurement of angle by using instruments like Bevel protractors, Clinometer, Angle dekkor. Angle gauges, Auto collimator, case studies of measurement of an unknown angle by using Sine bar, Standard balls & Rollers etc.

Unit III

06 Hours

Surface finish: Roughness, Wavyness, lay, methods of measuring roughness, Ra value, RMS value, CLA value, Ten point height method, Instrument for measuring surface Texture, Profilometer

b) Straightness & Flatness: Inspection of straightness & Flatness by using instruments straight edge, spirit

Unit IV		06 Hours
Interferon	netry: Principles, optical flat, Typical applications of optical flat.	1
Unit V		09 Hours
Comparat	ors : Study of Mechanical, Electrical, Electronic, Pneumatic, Optical compa	rators.
Limit, Fits	, Tolerances: - Introduction to limit, fits, allowances, Tolerances, Unilatera	l, bilateral tolerances
Interchang	eability, types of fits, Systems of fits, Introduction to limit gauges, GO-NOC	O gauges. Taylor's
Principle.		00
i meipie.		
Unit VI		06 Hours
Unit VI	nstruments and gauges used in spinning and weaving:- Prism calliper, str	
Unit VI Study of I	nstruments and gauges used in spinning and weaving:- Prism calliper, str chometer, frame level, pressure gauge, saddle gauge, gauges used in looms l	oboscope, spring
Unit VI Study of In balance, ta		oboscope, spring
Unit VI Study of In balance, ta		oboscope, spring
Unit VI Study of In balance, ta Airjet etc.	chometer, frame level, pressure gauge, saddle gauge, gauges used in looms l	oboscope, spring
Unit VI Study of In balance, ta Airjet etc. Reference	chometer, frame level, pressure gauge, saddle gauge, gauges used in looms l	oboscope, spring
Unit VI Study of In balance, ta Airjet etc. Reference 1. I	chometer, frame level, pressure gauge, saddle gauge, gauges used in looms l	oboscope, spring
Unit VI Study of In balance, ta Airjet etc. Reference 1. I 2. I	chometer, frame level, pressure gauge, saddle gauge, gauges used in looms l s Books: Engineering Metrology – I.C. Gupta	oboscope, spring

4. Metrology and quality control - M.S. Mahajan , B.S. chaudhari , vrinda pulications

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester- VIII) TPLEL2-TPL464: MANUFACTURING OF SPECIALITY FABRICS

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03 Hrs/Week	03	MSE:25 Marks
		ISE:15 Marks
		SEE:60 Marks

Course Objectives:

- 1. To explain denim fabric and worsted fabric manufacturing
- 2. To explain home textile and carpet fabric manufacturing
- 3. To explain terry fabric, narrow fabric, tire cord and net fabrics
- 4. To explain various industrial fabrics manufacturing used for sports, automobile, canvas and coated fabrics

Course Outcomes:

At the end of the course, students will be able to

- 1. Explain denim fabric and worsted fabric manufacturing
- 2. Explain Home textile and carpet fabric manufacturing
- 3. Explain terry fabric, narrow fabric, tire cord and net fabrics
- 4. Explain various industrial fabrics manufacturing used for sports, automobile, canvas and coated fabrics technology

Course Contents

Unit I	Denim and Worsted fabrics	07 Hours
Unit I	Denim and Worsted fabrics	07 Hou

a) Denim Fabric -

Introduction to denim, history of denim manufacturing, yarn properties required, spinning of yarn for denim fabric manufacturing, weaving preparatory, dyeing and sizing concept, weaving machine suitable for denim manufacturing, modifications required in weaving process, wet processing of denim, special treatments used **b) Worsted Suiting Fabric -** Yarn quality required, spinning of worsted yarn in brief, preparation and weaving of worsted yarns, weaving machines requirement and modifications. Wet processing and special treatments requirements

Unit II

Home Textiles

07 Hours

a) Home Textiles - Definition, applications

i) Bed sheet - required qualities, sizes of different bed sheets,

woven and printed bed sheets manufacturing processes, quality parameters of yarn used, preparatory and weaving processes, weaving machine parameters and its selection, wet processes and finishing of bed sheets **ii) Curtains - Curtains and blinds**, Basic requirements, quality requirements, types of fabric with respect to woven and knitting, quality parameters of yarn used, preparatory and weaving processes, weaving machine parameters and finishing of curtain fabric. Knitted curtain manufacturing

b) **Carpet Manufacturing** - Introduction, applications, construction, types of piles – woven and non-woven, woven – Wilton, patterned, plain, cord, Brussels, Axminister, Production of carpet worldwide, embroidered carpet, Tufted, cut pile, loop pile, Nonwoven Carpets – bonded, electro statically flocked, needle punched. Carpet selection criteria, carpet care

a) Terry Towel Fabric - Introduction, Basic requirements of towel fabric, types of towel fabric, importance of the terry towels, mechanisms of pile formation, terry towel parts, yarn quality requirements, process flow chart, preparatory and weaving of terry fabric, weaving machines specifications, wet processes and finishing

Terry Towels and Narrow Fabric

of terry fabric, quality control in terry towel manufacturing

b) Narrow Fabric - Definition, applications, properties required, specifications and manufacturing of flexible and rigid tapes, finishing processes involved

Unit IVSports and Net Fabric05 Hours

a) **Sports Fabric** - Applications of different fabrics in various sports, fabric specifications for different sportswear and sports accessories, woven and knitted sportswear, statistics of fabric consumption, leading brands available

b) Net Fabric Manufacturing - definition, types of nets, yarn and fabric quality requirements for various applications, manufacturing processes.

Unit V

Unit III

Automobile Textiles

07 Hours

07 Hours

a) Automobile Fabric - Applications of different fabrics in automobile, fabric specifications for different applications in automobiles, woven and knitted automobile fabrics, statistics of automobile fabric consumption

b) Tire cord fabric - Basic requirements of tire,

importance of tire cord fabric, parts of tire cord, structure of tire cord, yarn quality requirement, preparation and weaving of tire cord fabric, fabric quality requirements, machines used and finishing of the fabric

Unit VI

Canvas and Coated Fabrics

06 Hours

a) Canvas Fabric - Introduction, applications, yarn quality requirements, preparation and weaving machine modifications for canvas fabric preparation, wet process sequence and modifications

b) Coated and Laminated Fabric - Importance of coating, definitions, applications, coating machines, special polymers for coating of different applications, methods of coating rain wears manufacturing, yarn and fabric quality requirements for rainwear

References Books:

- 1. Hand book of weaving by Sabit Adanur
- 2. Advances in knitting technology, Edited by K. F. Au
- 3. Handbook of Technical Textiles by A.R. Horrocks & S C Anand
- 4. Textiles in Automotive Engineering by W. Fung & M. Hardcastle.
- 5. Coated Textiles Principles and Applications by Dr. A. K. Sen
- 6. <u>www.technicaltextiles.net</u>
- 7. Textile advances in the automotive Industry by R. Shishoo
- 8. Automotive textiles by Textile progress Vol. 29 by S. K. Mukhopadhyay.
- 9. Performance of Home Textiles, 1st Edition, Subrata Das
- 10. Woven Fabric Structure: Design and Product Planning, J. Hayavadana
- 11. Wellington Sears Handbook of Industrial Textiles by Sabit Adanur.

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VIII) TPLEL2-TPL465: SUSTAINABLE TEXTILES					
Teaching Scl		Credits		Evaluation Scheme:	
Lectures: 03	Hrs/Week	03		MSE 25 Marks	
	ISE: 15 Marks				
SEE: 60 Marks					
 Course Objectives: To explain the concept, benefits and importance of sustainability in textile manufacturing To explain key issues and compliances related to sustainability in textile industry To explain sustainable textile products and processes To explain sustainable practices in textile manufacturing 					
Course Out	comes:				
 At the end of the course, students will be able to 1. Understand the concept, benefits and importance of sustainability 2. Identify key issues and compliances related to sustainability in textile industry 3. Analyze sustainable textile products and processes 4. Apply sustainable practices in textile manufacturing 					
		Course Contents			
Unit I	I	ntroduction to sustainability		06 Hours	
Concept of Sustainability. Benefits of Sustainability. Challenges and opportunities in sustainable textile production, Pillars of sustainability - environment, society, and economy. Life Cycle Analysis, Circular Economy					
Unit II	Sust	ainability issues and compliances	;	06 Hours	
Sustainability issues with use phase of fabrics and garments. Innovations to reduce the impact of use phase. Compliance, certification, social accountability and ethical practices.					
Unit III	Sus	stainable raw materials		06 Hours	
Sustainable raw materials for textiles: Natural fibres, manmade fibres. Renewable Products for the Textile Industry					
Unit IV	Unit IV Sustainable Textile Processes 06 Hours				
Green Processing technologies. Sustainability issues in current textile production, Sustainable processing,					
Unit V Sustainability innovation in production 06 Hours					
Technology based innovation, Innovation driven by legislation, Best practices in textile product manufacturing-spinning, weaving and chemical processing					

Unit V	I Reuse. Recycle and zero waste:	06Hours
Fextile w	vaste, textile waste management strategies, reuse, repair and reconditioning of	products, recycling,
Referen	ces Books:	
	Sustainable Fashion and Textiles: Design Journeys by Kate Fletcher Publishedition, ISBN: 9781844074631	ned by Routledge; 1s
	Textiles and Clothing Sustainability: Implications in Textiles and Fa Senthilkannan Muthu (Editor) ISBN: 9789811021817	shion by Subramaniar
	Sustainable Fibres and Textiles, Edited by Subramanian Senthilkannar Publishing Ltd. UK, Elsevier, 2017, ISBN: 978-0-08-102041-8	n Muthu, Woodhead
	Biodegradable and sustainable fibres, edited by R. S. Blackburn, Woodhead H JSA, 2005, ISBN-13: 978-1-85573-916-1	Publishing Limited,
	Handbook of Sustainable Apparel Production by Subramanian Senthilkannan N 9781482299373	Muthu (Editor), ISBN
S	Textiles and Clothing Sustainability- Sustainable Technologies, edite Senthilkannan Muthu, Springer Nature Singapore Pte Ltd. 2017 ISBN 978 .0.1007/978-981-10-2474-0	•

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VIII) TPLEL3-TPL466: MECHATRONICS

Teaching Scheme:	Credit	EvaluationScheme:
Lectures: 03Hrs/Week	03	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To explain basic concepts, need and scope of mechatronic systems and robotics in modern textile machines.
- 2. To describe elements of mechatronic system- transducers, controllers and actuators & their types.
- 3. Explain design process of mechatronic system, modelling, programming, robotics and material handling.
- 4. Toevaluate mechatronic systems used in textiles.

Course Outcomes:

At the end of the course, students will be able to

- 1. Explain basic concepts, need and scope of mechatronic systems and robotics in modern textile machines.
- 2. Describe elements of mechatronic system- transducers, controllers and actuators & their types.
- 3. Explain design process of mechatronic system, modelling, programming, robotics and material handling.
- 4. Evaluate mechatronic systems used in textiles

Course Contents

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Multidisciplinary approach, scope, elements in mechatronics design, applications, control system and its types, proportional, integral, differential controller, analog & digital controller.

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Sensors and Drives

Introduction

Principles & types of transducers and sensors, Electrical motors, stepper motors, servo principle, Hydraulic and pneumatic actuators, variable frequency drives, relays and solenoids, selection criterion for drives.

Unit III	PLC and MEMS	09Hours(5+4)			
PLC- Basic concept, fundamentals, ladder diagram & its construction, PLC - block diagram, internal circuit					
of discrete ty	pe input and output terminals, interfacing of sensors & actuators, PLC scat	n cycle, basic PLC			
programmin	g procedure				
MEMS- Intr	oduction, materials, sensors, actuators, fabrication methods, application of	MEMS -			
Acceleromet	ter, humidity micro sensor				
Unit IV	Unit IV Modelling 04 Hours				
·	pts, spring, damper, mass/inertia element, equivalent elements in electrical, del of electrical motor	fluid and thermal			

08 Hours

05 Hours

Unit V	Automation and Robotics	06Hours(2+4)			
Automation- need and types automation, factors affecting automation					
Robotics-S	cope, anatomy, configuration, drives, types of robots, transmission systems,	end effectors,			
application	s, Methods of robot programming, limitations, capabilities, various comman	ds in robot			
programmi	ing.				
Unit VI	Design of Mechatronic System	07 Hours			
• •	cess, comparison of traditional and mechatronic design, some case studies pi	•			
-	achine. Auto feed and auto doffing, weft selector, yarn clearer systems in tex				
	andling Applications – General consideration, task planning, pick & place, le	oading unloading,			
inspection	and assembly etc.				
Reference	s Books:				
1.	"Mechatronics" by N. P. Mahalik, Tata McGraw Hill.				
2.	Mechatronics by M. D. Singh & J. G. Joshi, Prentice Hall Publication.				
3.	"Introduction to Mechatronics" by David G. Aleiatore& Michael B.	Histand, Tata			
	McGraw Hill.				
4.	"Programmable Logic Controllers" by John W. Webb & Ronald A Reis,	Prentice Hall			
	India.				
5.	"Robotics" by K. S. Fu, R. C. Gonzalez, C. S. G. Lee, McGraw Hill.				
6.	6. "Robotics Technology & Flexible Automation" Satyarajan Deb, Tara McGraw Hill.				
7.	7. "Industrial Robotics" Mikell P Grover, Mitchell Weiss, Roger N. Nagel, Nicols G. Odrey,				
	McGraw Hill.				
8.	"Textile Robotics & Automation" by M. G. Mahadevan, Abhishek	Publication,			
	Chandigad				
9	"Electronic Controls in Textile Machines" NCUTE Training Programme Jan	mary 2000			

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech.Textile Plant Engineering(Semester – VIII) TPLEL3-TPL467: MAINTENANCE MANAGEMENT

Teaching Scheme:	Credits	Evaluation Scheme:
Lectures: 03Hrs/Week	03	MSE: 25Marks
		ISE: 15Marks
		SEE: 60Marks

Course Objectives:

- 1. To explain management concept applied to maintenance of machines, basic functions, methodology and application to planned maintenance, condition-based maintenance.
- 2. To describe management functions planning, scheduling, organizing, controlling, budgeting, record keeping related to machine maintenance.
- 3. Explainway to enumerate indices related to machine downtime, utilization, spare part managementand inventory.
- 4. To teach uses of value analysis, value engineering, machine replacement, modernization decisions to improve profitability of company using maintenance management.

Course Outcomes:

At the end of the course, students will be able to

- 1. explain maintenance management, basic functions, methodology and application to planned maintenance, condition-based maintenance.
- 2. understand and describe management functions planning, scheduling, organizing, controlling, budgeting, record keeping related to machine maintenance.
- 3. calculate and use indices related to machine downtime, utilization, spare part managementand inventory control.
- 4. use of value analysis, value engineering, machine replacement, modernization decisions to improve profitability of company using maintenance management.

Course Contents

Unit I	Introduction	05 Hours		
Basic conce	pt of maintenance management its role in profitability of company, planned	l maintenance and		
breakdown 1	naintenance & economic aspects, subclasses of planned maintenance, Mec	hanism of planned		
maintenance	e optimum planned maintenance, Computer applications in maintenance ma	nagement.		
Unit II	Condition based maintenance	07Hours(5+2)		
Condition based maintenance – Importance, subjective & objective inspections, types of condition				
monitoring techniques, Detailed study of (NDT) non-destructive testing, performance evaluation, debris				
analysis, dynamic analysis.				
Equipment Replacement – Need for replacement, Selection of appropriate alternative of replacement.				
Unit III	Performance Evaluation and Inventory	08Hours (3+5)		
	Control			

Performance Evaluation of maintenance function – Control – Methods of control and use of various indices.

Spare parts management – Importance & means of inventory control.

Unit IV	Failure Analysis and Planning	08Hours(4+4)			
Failure Analysis – Classification of failures, method of failure analysis, use of trouble shooting charts &					
other techni	ques.				
Planning, sc	heduling, maintenance organization, performance evaluation of maintenance	e function, PERT,			
CPM and ot	her techniques for planning.				
Unit V	Value Analysis and Lubrication Management	06Hours(3+3)			
Value Anal	ysis & value Engineering – concept and techniques of value analysis & va n management – Importance, measures for economy in lubrication manage	lue engineering			
Value Anal	ysis & value Engineering – concept and techniques of value analysis & va	lue engineering			
Value Anal Lubrication Unit VI	ysis & value Engineering – concept and techniques of value analysis & van management – Importance, measures for economy in lubrication manage	lue engineering ment. 05 Hours			
Value Anal Lubrication Unit VI	ysis & value Engineering – concept and techniques of value analysis & van management – Importance, measures for economy in lubrication manage Maintenance Budgeting ce budgeting – Methods of budgeting, selective budgeting control, techno e	lue engineering ment. 05 Hours			
Value Anal Lubrication Unit VI Maintenan	ysis & value Engineering – concept and techniques of value analysis & van management – Importance, measures for economy in lubrication manage Maintenance Budgeting ce budgeting – Methods of budgeting, selective budgeting control, techno e	lue engineering ment. 05 Hours			
Value Anal Lubrication Unit VI Maintenance	ysis & value Engineering – concept and techniques of value analysis & van management – Importance, measures for economy in lubrication manage Maintenance Budgeting ce budgeting – Methods of budgeting, selective budgeting control, techno ee.	lue engineering ment. 05 Hours			
Value Anal Lubrication Unit VI Maintenan	ysis & value Engineering – concept and techniques of value analysis & van management – Importance, measures for economy in lubrication manage Maintenance Budgeting ce budgeting – Methods of budgeting, selective budgeting control, techno ee.	lue engineering ment. 05 Hours			

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester- VIII) **TPLEL3-TPL468: PROCESS CONTROL IN WEAVING Teaching Scheme:** Credits **Evaluation Scheme:** Lectures: 03 Hrs/Week 03 MSE:25 Marks **ISE:15 Marks** SEE:60 Marks **Course Objectives:** 1. To explain scope, approach and methodology of process management 2. To explain process management in weaving preparatory to optimize quality and improvement in efficiency after each process 3. To explain process management in weaving with respect to fabric productivity 4. To explain process management in weaving with respect to fabric quality **Course Outcomes:** At the end of the course, students will be able to 1. Understand scope, approach and methodology of process management 2. Understand process management in weaving preparatory to optimize quality and improvement in efficiency after each process 3. Understand process management in weaving with respect to fabric production 4. Understand process management in weaving with respect to fabric quality **Course Contents** Unit I **03 Hours Introduction to process management** Object, scope and approach to achieve quality and productivity in fabric production, and Methodology adopted for the same (SQC, Direct Approach, and online monitoring). Unit II **07 Hours** Quality and production management in winding Control of splice quality, Yarn clearing – Yarn fault classification, Yarn fault classification system, Assessment of clearing performance, Control of Unwinding and winding tension, Control of Package quality Unit III **Process management in warping 05 Hours** Characteristics of perfect beam and monitoring the beam quality. Machine parameters adjustment and machine condition maintenance for minimizing end breaks, Method of assessing productivity of warping machine & measures to improve the productivity. **Unit IV Process management in sizing 08 Hours** Deciding the size recipe according to material and count of yarn, Preparation of quality size pastes. Determination and achieving the correct size pick up by controlling various sizing conditions, Stretch and moisture level control, Characteristics of perfect sized beam and its achievement. Method to increase weavability, Control of productivity.

Unit	V	Process management in weaving for productivity	07 Hours			
Control	Control of Technical, Human and organizational factors affecting loom shed efficiency. Assessment of					
loom p	erfor	nance after corrective actions. Control of down time through SMED tec	chnique, Use of snap			
study in	n cont	rolling efficiency losses, MIS to control productivity				
Unit '	VI	Process management in weaving for quality	06 Hours			
Causes	and r	emedies for fabric defects. Manual and automatic fabric inspection method	ls, various point			
grading	g syste	ems				
Refere	nces]	Books:				
1.	Proc	ess Control in Weaving by M.C. Paliwal & P.D. Kimothi				
2.	2. Weaving: Technology and Operations by Allan Ormerod.					
3.	3. Weaving Machine, Mechanisms, Management by Dr. Talukdar, Ajagaonkar,					
	Sriramulu.					
4.	Mac	hine Manuals of Various Shuttle less Looms and – Preparatory Machines				
5.						

6. Fundamentals of Yarn Winding by Milind Koranne

	Textile and Engineering Inst . Tech. Textile Plant Enginee TPD469: PROJECT PHA	ering (Semester – VIII	D
Teaching Scheme:	Credits		Evaluation Scheme
Tutorial: 05 Hrs/Week	05		CIE: 50 Marks
			SEE: 50 Marks
Course Objectives:	·		
-	eir experiment work as per the	-	
	esting and analyze the test resu		
	in the form of thesis as per the	e prescribed format.	
4. To encourage them to work	k in group.		
Course Outcomes:			
At the end of the course, students	s will be able to		
1. Carry the experiment work	as per the plan of work.		
	g and analyze the test results.		
3. Write the thesis as per the	prescribed format.		
4. Work in a group.			
	Course Contents		
	Experimentation work		
Students should start their experim with Guide.	ental work as per the approved	d plan of work in consu	lltation
	Progress Evaluation		
Dissertation committee evaluates t	he progress in project and con	firm the work as per th	e
approved plan of work.as per the st	tandard format.		
	Report Writing		
After completion of work, students	s should prepare the report as p	per the standard format	and
guidelines in consultation with guidelines in consultation wit	de.		
	Submission of Final Report		
Two bound copies of the report du		and of The Department	and
Principal along with a soft copy in		-	
committee.	the form of a CD should be se	ionniced to Dissertation	1
	nuous Internal Evaluation (CIE)	
Term work marks will be allotted b	· · · · · · · · · · · · · · · · · · ·		and
submission of final report.	by continuous monitoring of th	le progress in the work	and
^	emester End Evaluation (SEI	Ξ)	
Students have to present their work	· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·	215
reaction have to present their work			

Submission

1. Two hard bound copies of final thesis duly signed by all the team members, Guide, HOD, and Director along with one soft copy.

DKTES Textile and Engineering Institute, Ichalkaranji Final Year B. Tech. Textile Plant Engineering (Semester – VIII) TPD470: INTERNSHIP-II

Teaching Scheme:	Credits	Evaluation Scheme:
Training Period four	03	CIE: 50 Marks
weeks during Winter		SEE: Marks
vacation		Total: 50 Marks

Course Objectives:

- 1. To expose the students to the industrial practice, environment its work culture and industrial practices.
- 2. To expose the students to machineries, processes and modern tools used in industries.
- 3. To develop understanding of techniques like Production Planning, Quality Assurance, Maintenance practices, Environment and Pollution Control, Management Information System.
- 4. To provide hands-on training on machineries and equipments.

Course Outcomes:

At the end of the course, students will be able to

- 1. Understand the industrial, environment, work culture and industrial practices.
- 2. Understand the machineries, processes and modern tools used in industries.
- 3. Reproduce the techniques like Production Planning, Quality Assurance, Students will be able to maintenance practices, Environment and Pollution Control, Management Information System.
- 4. Acquire skills and techniques to work in industries.

Course Contents

Training

Training in Spinning, Weaving, Knitting, Machinery Manufacturing, Yarn, Fabric, Garment Chemical Processing, Machinery Manufacturing, Erection and Commissioning, Garment Manufacturing, Synthetics Fibre and Yarn Manufacturing, Technical Textiles, Non-Wovens, R & D Lab, Marketing etc. for study of:

Process Flow Chart, Visit to various departments and study of machineries, Important adjustments and settings, Speed of Important Parts, Modern Developments in machines/process, Chemicals, Dyes used for carrying out various process, Process parameters and effect on quality of product, Actual Production and Efficiency, Production Planning and Control, Maintenance Practices, Maintenance tools and gauges, Maintenance schedule, Study of lubrications, Process Control and Quality Control activities, Roles and responsibilities of various categories of workers/technical staffs, Labour allocation, Lay-out of the unit.

Unit II

Unit I

Special Studies

Management information systems, Waste study, Costing, Production planning and control, Target achievement, Information regarding humidification plant, Utility, Electrical supply, Store, purchase, Marketing, Sales, Samples, Lay-out of Plant.

Unit III	Project
Objectives,	
Procedures,	
Observations,	
Analysis and	clusion of the project carried out.
References B	(S:
Speci	guideline points given in Daily Diary.

DKTES Textile and Engineering Institute, Ichalkaranji
Final Year B. Tech. Textile Plant Engineering (Semester – VIII)
TPP471: MAINTENANCE OF TEXTILE MACHINES LAB

Teaching Scheme:		Credits	Evaluation Scheme:				
Practical: 02 Hrs/Week		01	CIE: 50Marks				
			SEE: 50Marks				
List of Experiments							
1	Auditing of carding machine and study of card room maintenance machines.						
2	Auditing of draw frame, classimat analysis and roller setting.						
3	Auditing of speed frame and spectrogram analysis.						
4	Auditing of Ring frame and its settings.						
5	Auditing of comber and its settings.						
6	Study of basic pneumatic circuits.						
7	Study of air circuits on ring frame G5/1, speed frame LF 1400 and Airjet weaving machine.						
8	Study of cots maintenance equipments.						
9	Auditing and setting of shedding and picking mechanisms of plain loom.						
10	Auditing and setting of pirn changing mechanism of autoloom.						
11	Auditing and setting of sulzer picking mechanism.						
12	Auditing and setting of sulzer shedding mechanism.						
13	Mill visit to observe maintenance practices.						

Submission – Completed Journal.

DKTES Textile and Engineering Institute, Ichalkaranji
Final Year B. Tech. Textile Plant Engineering (Semester – VIII)
TPP472: FLUID FLOW SYSTEMS AND CONTROLS LAB

Teaching Scheme:		Credits	Evaluation Scheme:			
Practical: 02 Hrs/Week		01	CIE: 50Marks			
List of Ex	periments	·				
1	Study of direction co	Study of direction control valves				
2	Study of meter – in	Study of meter – in flow circuit				
3	Study of meter – ou	Study of meter – out flow circuit				
4	Operation of SAC –	Operation of SAC – Unidirectional Control				
5	Operation of DAC -	Operation of DAC – Bidirectional Control				
6	Study of circuits usi	Study of circuits using sequence valve & time delay valve				
7	Study of pneumatic of	Study of pneumatic circuits on Textile Machines				
8	Study of different ty	Study of different types of compressors used in pneumatic circuits				
9	Study of different ty	Study of different types of pumps used in hydraulic circuits				
10	Study of ISO conver	Study of ISO conventions used in pneumatics & hydraulics				
11	Study of power pack	Study of power pack used in Hydraulic circuit				
12	Study of solenoid op	Study of solenoid operated valves in Pneumatic & Hydraulic circuits				

Submission – – Completed journal